

Friday, October 14, 2016 1:56:16 PM

Page 2

6 NOV 01 2016

Work Order ID 151968

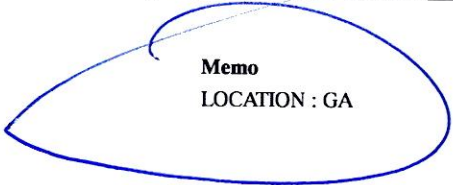
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Page 4

Item ID: D4434-9 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bracket
Start Date: 10/11/2016 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 10/14/2016 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Identify as per dwg & Stock Location: _____	0.00							
180 Packaging	 Memo	0.01							
Packaging	LOCATION : GA								
190	QC21- Final Inspection - Work Order Release	0.00							
190 QC	Memo	0.10							
Quality Control									

Handwritten blue ink: **DAS 6 9-88** NOV 07 2016

Handwritten blue ink: **DAS 21 9-89** NOV 07 2016

Handwritten blue ink: **216-11-07**

Picklist Print

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Page 1

Work Order ID: 151968

151968

Parent Item: D4434-9

D4434-9

Parent Item Name: Bracket

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 12.01.24 AS PER DWG REV.A DD VRF:EC IPP
Rev:B 12.03.06 per REV.B DD verified by:EC IPP REV:C
13.04.01 AS PER D4434 REV.C DD VRF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.040		Purchased		No		100	sf	347.8100	0.24	1.51579			

M6061T6S 040

6061-T6 .040 Sheet

2.6 Dec 16/10/23

Location

Loc Qty

Loc Code

MAT021

347.81

m135147

1

m135612

39.61

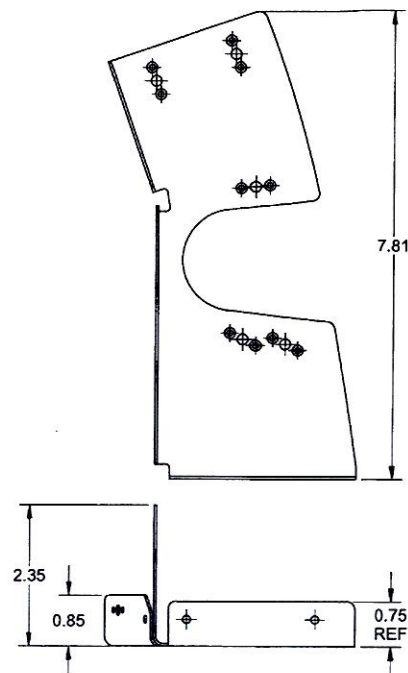
m135632

122.1

m135724

185.1

1.7
9



D4434-9 BRACKET

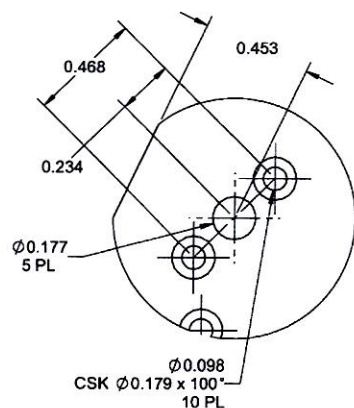
NOTES:

- 1) MATERIAL: MAKE FROM D4434-9F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

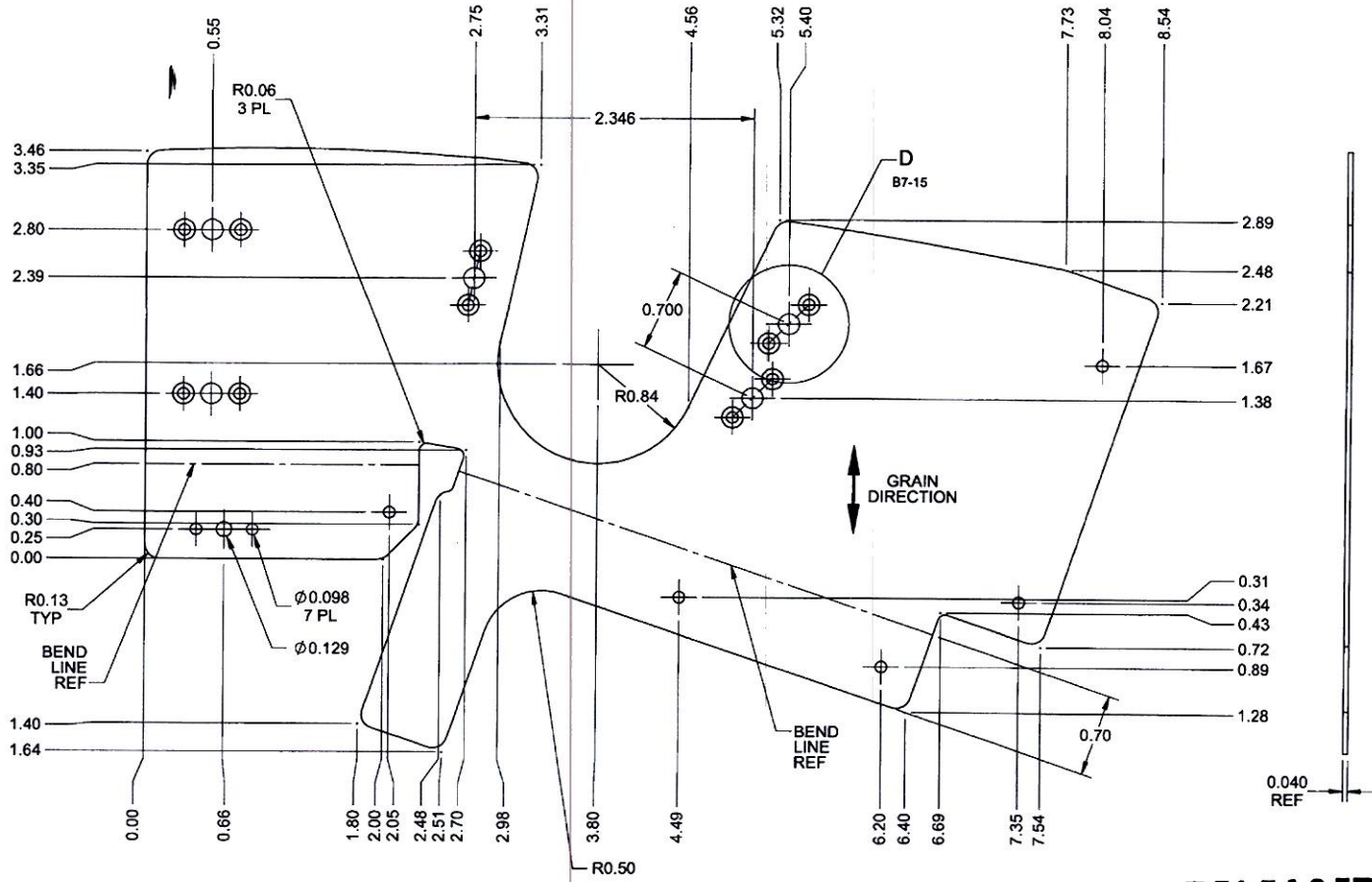
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151968 MLJ
16-10-17

RELEASED
2014-03-31

APPROVED	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	DC	DRAWING NO. D4434	REV. C
	MFG. APPR.	DD	SHEET 14 OF 15	
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	COVER ASSEMBLY	NTS
DATE		14.03.06	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



DETAIL D
SCALE 2X C3-15



D4434-9F FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

RELEASED
2014-03-31

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. C
MFG. APPR.	DD	D4434	SHEET 15 OF 15
APPROVED	HS	TITLE	SCALE
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